

<b>WORK MEASUREMENT TIME STUDY WORKSHEET (SNAPBACK)</b>			1. DRAWING NUMBER			2. DATE			3. REFERENCE/FILE/STUDY NR.									
4. OPERATION			5. ORGANIZATION WORK CENTER						6. WORK UNIT									
7. OBSERVER			8. NAME OF OPERATOR/OPERATOR NR.						9. MACHINE NR./STOCK NR.									
10. MATERIAL			11. WEIGHT						12. QUANTITY									
13. STOP TIME		14. START TIME		15. ELAPSED TIME ( <i>Stop Time Minus Start Time</i> )					16. TYPE OF TIMING DEVICE									
<b>17. OPERATION, READINGS AND COMPUTATIONS</b>																		
NR. (a)	ELEMENT DESCRIPTION (b)		READINGS (c)										TOTAL (d) CYCLE (e)	AVG OR SEL (f)	LEV- EL FAC- TOR (g)	NOR TIME (h)	OCC (i)	BASE TIME (j)
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<b>18. REMARKS</b>																		
19. <b>TOTAL BASE TIME</b>																		
20. PF&D ALLOWANCE _____ %																		
22. APPROVED ( <i>Signature</i> )										23. DATE								
LEGEND: T - TIME P - PACE RATING										21. STANDARD TIME FOR								
										MINUTES								
HOURS																		
UNIT(S)																		